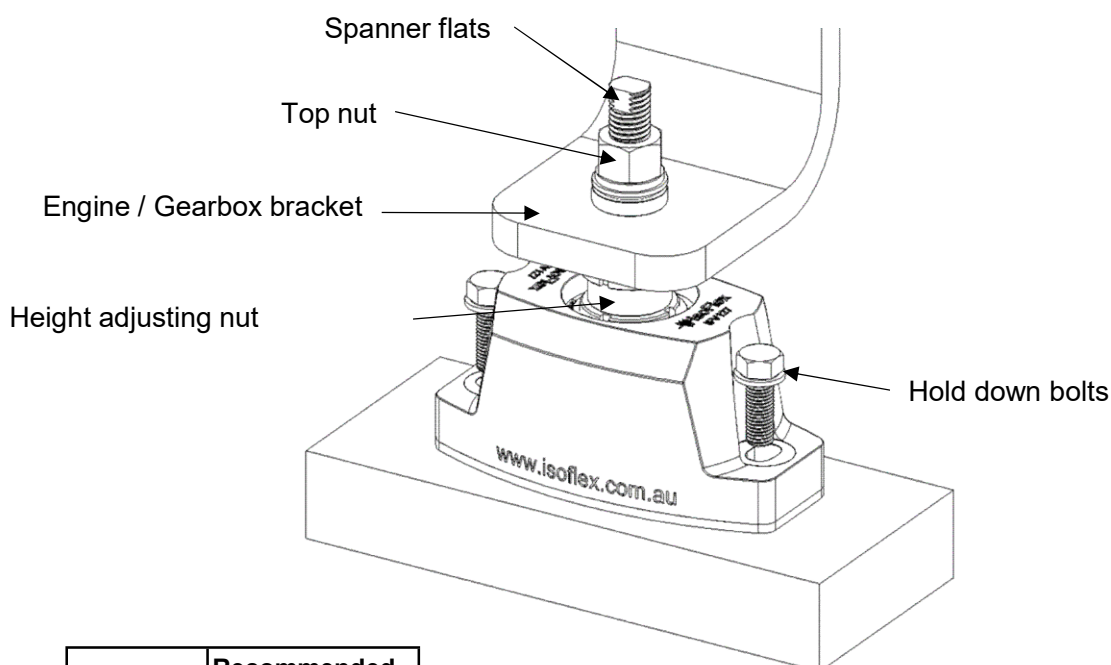


Isoflex Mount Installation - Stud Torques S Type (adjusting stud)

Stud and securing bolts: Recommended torques / approximate clamping forces

Top nut size	Recommended torque	
	N-m	ft-lb
M12	30	22
M16	70	52
M20	135	100
M24	230	170



Hold down bolt size	Recommended torque	
	N-m	ft-lb
M8 (5/6")	8	6
M10 (3/8")	15	11
M12 (1/2")	30	22
M16 (5/8")	70	52
M20 (3/4")	143	105

Recommended Class 8.8 or Grade 5 bolts