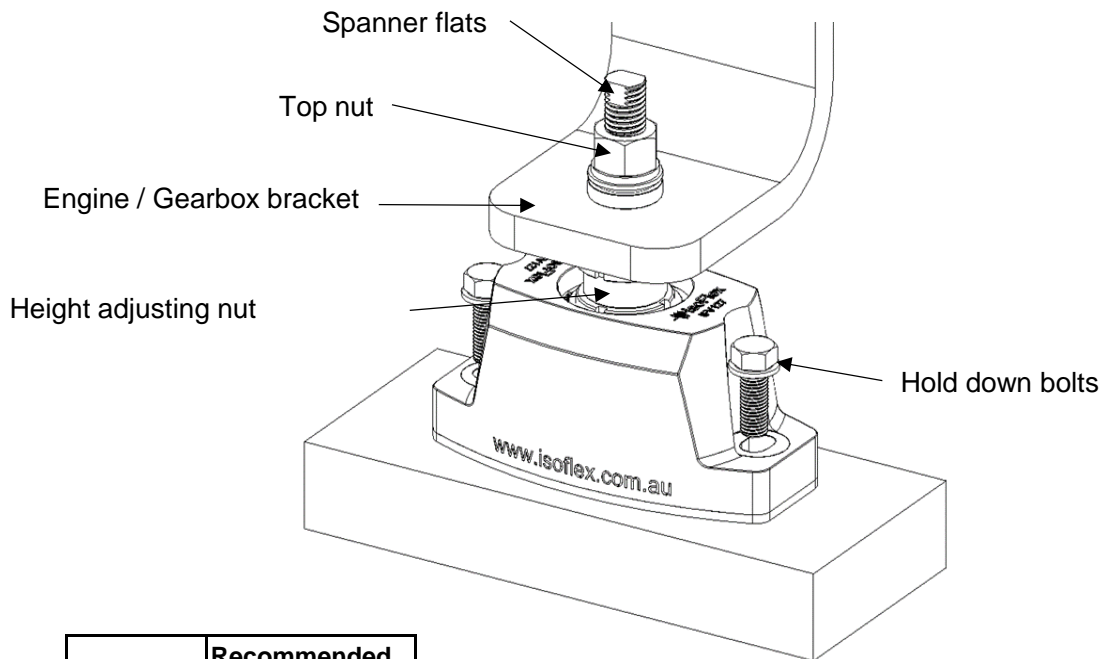


Isoflex Mount Installation - Stud Torques

S Type (adjusting stud)

Stud and securing bolts: Recommended torques / approximate clamping forces

| Top nut size | Recommended torque | |
|--------------|--------------------|-------|
| | N-m | ft-lb |
| M12 | 8 | 6 |
| M16 | 15 | 11 |
| M20 | 30 | 22 |
| M24 | 70 | 52 |



| Hold down bolt size | Recommended torque | |
|---------------------|--------------------|-------|
| | N-m | ft-lb |
| M8 (5/6") | 8 | 6 |
| M10 (3/8") | 15 | 11 |
| M12 (1/2") | 30 | 22 |
| M16 (5/8") | 70 | 52 |
| M20 (3/4") | 143 | 105 |

Recommended Class 8.8 or Grade 5 bolts